

Special Tool(s) / General Equipment



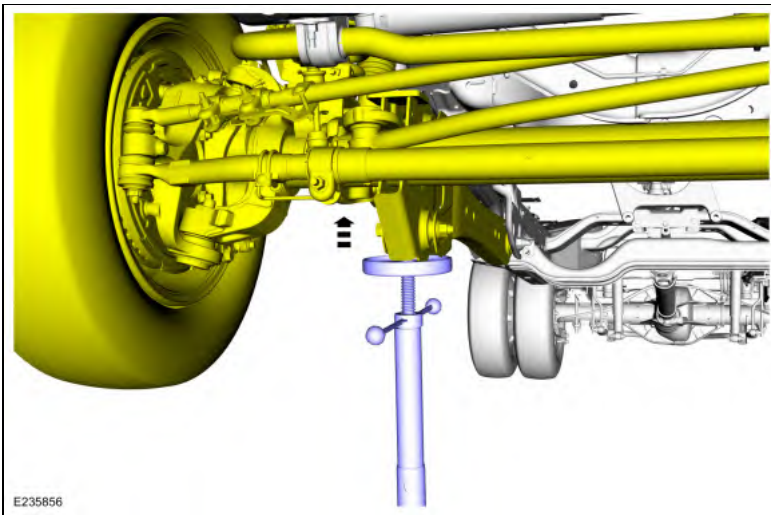
NOTE: RWD sector shaft arm shown. 4WD Similar.

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- A diagram showing a yellow steering wheel being held by a purple steering wheel holder. The holder is mounted on a base. A callout box in the upper right corner shows a steering wheel icon with the text "0°" above it, indicating the correct orientation.

- NOTE:** To prevent the front suspension from shifting when the track bar is removed, the front axle must be supporting the vehicle weight.

On both sides.

Position a jackstand under both sides of the front axle assembly and lower the vehicle until the front axle is supporting the vehicle weight.

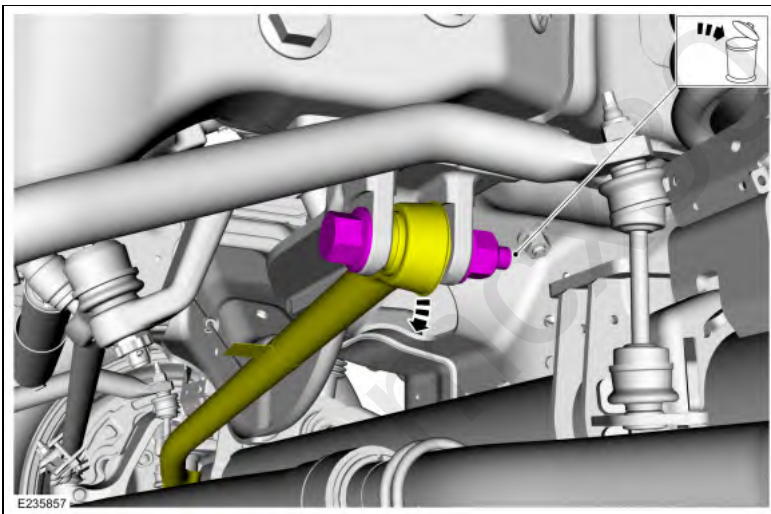




4. **NOTICE:** Tighten the track bar-to-frame bolt with the suspension at curb height or damage to the bushing may occur.

NOTE: Vehicles equipped with mono-tube axle.

Remove the track bar-to-frame nut and bolt and disconnect the track bar.
Torque: 406 lb.ft (550 Nm)

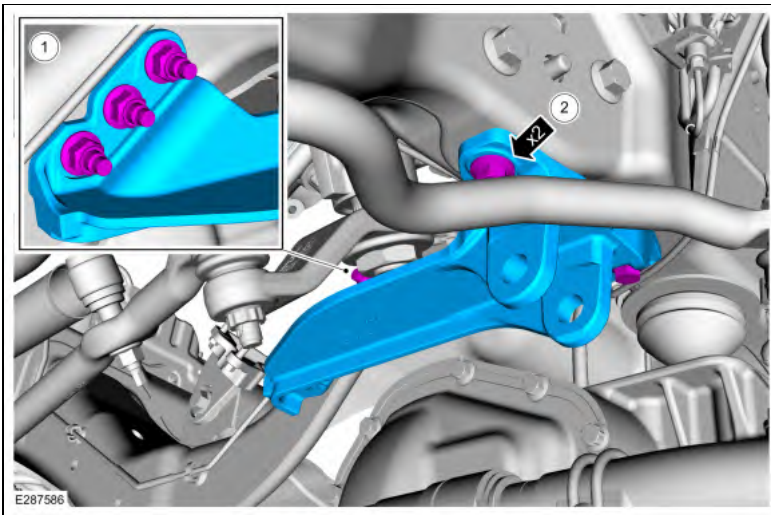




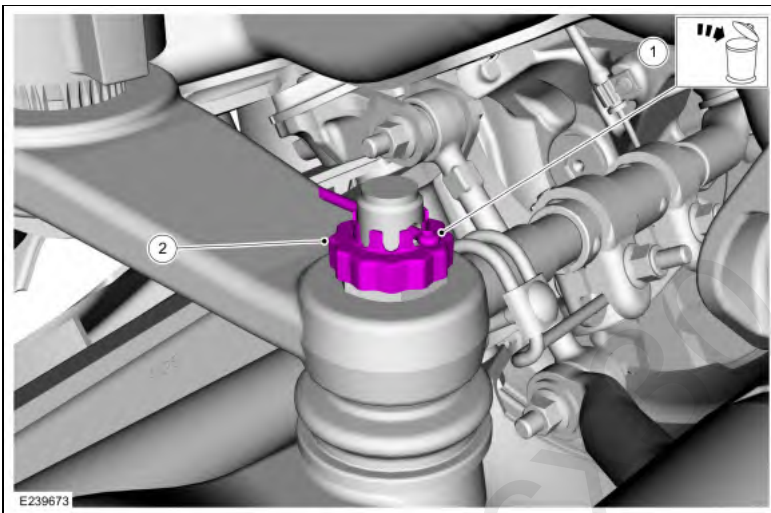
5. **NOTE:** Vehicles equipped with mono-tube axle.

Remove the retainers and remove the track bar mounting bracket.
Torque:

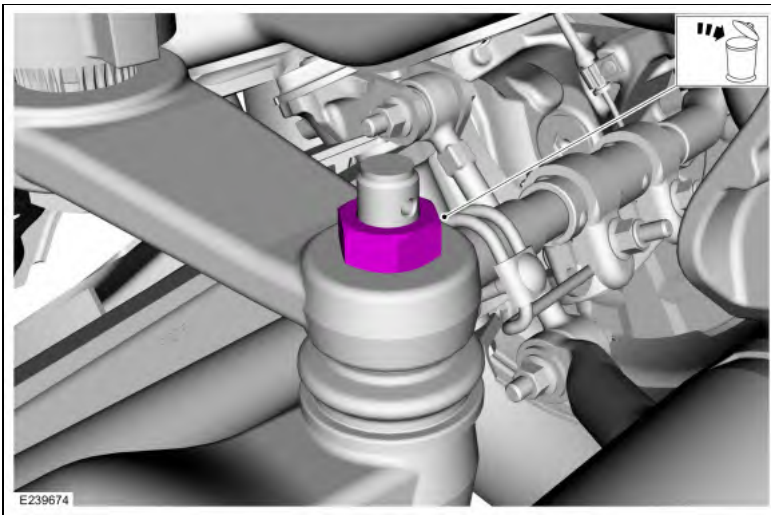
- 1: 129 lb.ft (175 Nm)
- 2: 129 lb.ft (175 Nm)



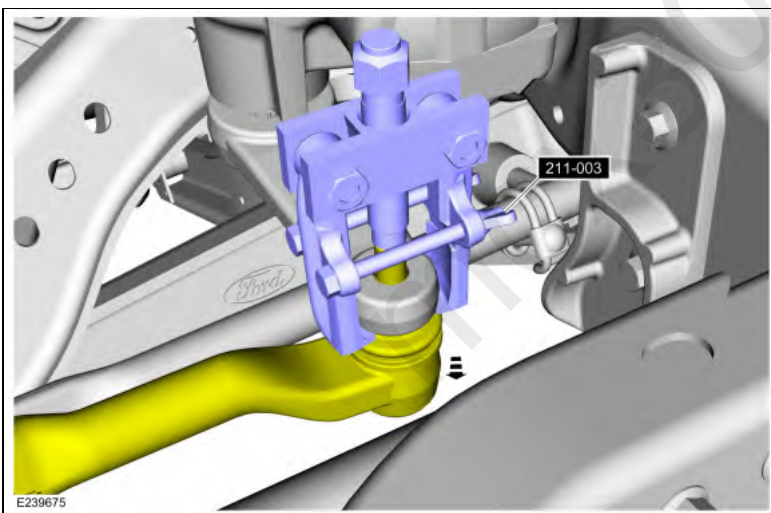
- 6.
1. Remove and discard the sector shaft arm drag link cotter pin.
 2. Remove and discard the sector shaft arm drag link nut retainer.



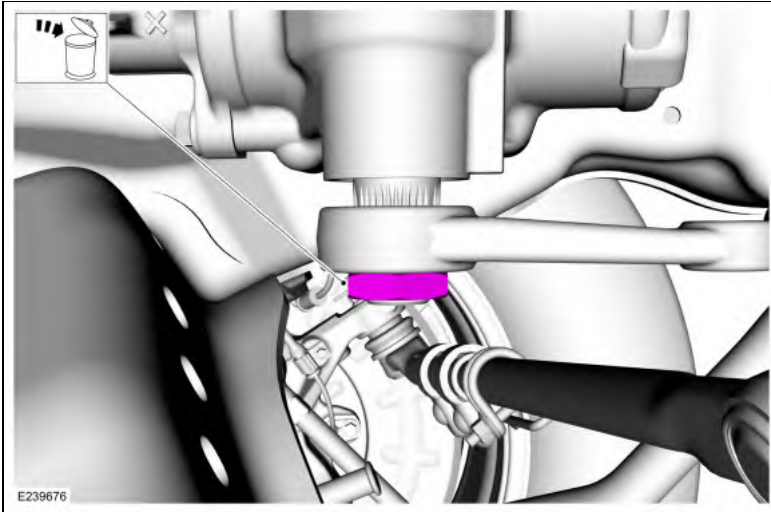
7. Remove and discard the sector shaft arm drag link nut.
Torque: 129 lb.ft (175 Nm)



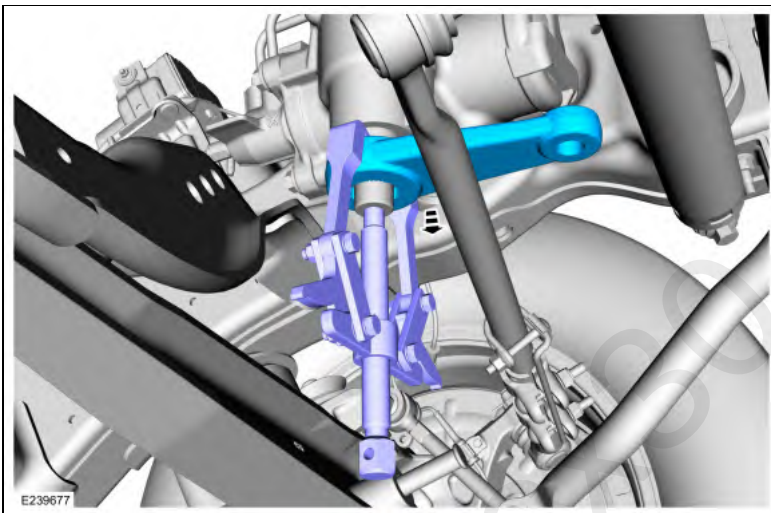
8. Separate the sector shaft arm drag link from the sector shaft arm.
Use Special Service Tool: 211-003 (T64P-3590-F) Remover, Steering Arm



9. Remove and discard the sector shaft arm nut.
Torque: 350 lb.ft (475 Nm)



10. Remove the sector shaft arm.
Use the General Equipment: Two Leg Puller



Installation

1. To install, reverse the removal procedure.